Water Technologies & Solutions

**On-Line/Portable TOC Sensors** 

# CheckPoint Pharma and CheckPoint<sup>e</sup>





Measure low-level total organic carbon (TOC) anywhere, anytime with the new **CheckPoint Pharma and CheckPoint** On-Line/Portable Total Organic Carbon (TOC) sensors. Affordable, versatile, and portable, the CheckPoint sensors can be used online for continuous monitoring or hand-carried to any point in a water system for rapid diagnostic sampling and troubleshooting.

The two CheckPoint models have the same specifications except as follows:

- The CheckPoint Pharma has a dynamic range of 0.21 to 1,000 ppb and can measure TOC in hot or ozonated water. It meets US, European, Chinese, and Indian Pharmacopeia specifications.
- The CheckPoint<sup>e</sup>, which is designed to meet the greater sensitivity requirements of the semiconductor, power, and other markets, has a dynamic range of 0.05 to 1,000 ppb.

# key benefits

Cost Effective —The CheckPoint sensors use the simple TOC methodology of measuring initial sample conductivity, UV oxidation of organics, and a final, post-UV conductivity measurement (Direct Conductometric). They provide a reliable low-cost TOC approach useful for pharmaceutical Purified Water (PW) and Water for Injection (WFI) and semiconductor ultrapure water (UPW) monitoring applications.

**Rapid Analysis** — The two sensors provide the rapid results and fast rinsedown required for time-critical diagnostics and troubleshooting. Featuring a default measurement every 15 seconds, users can adjust output intervals from 15 seconds up to eight hours.

Versatility and Convenience — The sensors can be used for continuous on-line monitoring, rapid on-line monitoring, or grab sampling. They also feature advanced digital communication capabilities, including Ethernet (Modbus TCP/IP), and a USB port for easy data download.

**Easy to Use with Low Maintenance** — The reagentless CheckPoints are easy to operate and need minimal maintenance. Calibration is typically stable for six months.

**Sensor-to-Sensor Matching** — The sensors can be calibrated to a reference TOC instrument, allowing excellent low-level TOC sensor-to-sensor matching.

Pharmaceutical — The CheckPoint Pharma provides pharmaceutical manufacturers with a cost-effective and flexible process monitor for process trending, screening potential trouble areas, and diagnosing problems in real time. The CheckPoint Pharma can be placed at a dedicated point of use or conveniently moved throughout the pharmaceutical manufacturing facility for multi-point water monitoring, diagnostics, and troubleshooting. The CheckPoint Pharma comes with a simple and convenient Standard Operating Procedure (SOP) to meet installation, operation, and performance qualification requirements.

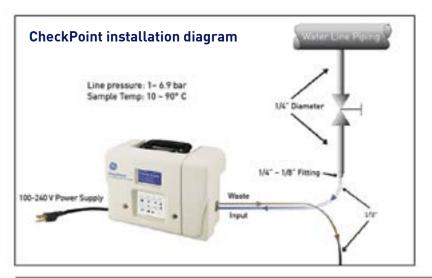
Hard Disk, Thin Display, and Semiconductor — The CheckPointe's low cost and portability gives microelectronics manufacturers new problem-solving and diagnostic capabilities. In addition to providing continuous on-line TOC monitoring to detect critical ultrapure water changes, the CheckPointe sensor makes it possible to quickly check TOC samples from pressurized or non-pressurized sources. CheckPointe can also monitor UPW distribution points or fab tools for potential contamination sources.

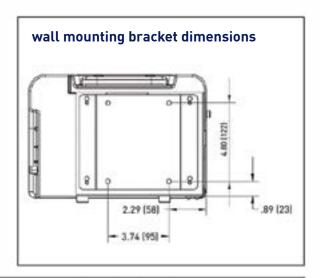
Power (UPW, Cation Conductivity Control, Makeup, or Cogeneration Condensate Polish Control) — The CheckPoint<sup>e</sup> provides sensitive detection of trace organic contamination in power feed and loop UPW. Controlling cation conductivity can be difficult if its source is non-ionic organics. High pressures and temperatures in power plant water cycles can oxidize Cl, S, or N containing non-ionic organics to extremely corrosive hydrochloric, sulfuric, or nitric acids. The CheckPoint<sup>e</sup> has an enhanced response to these compounds and can rapidly indicate their presence in makeup or condensate water. Rapid detection of other UPW system problems is easy with CheckPoint<sup>e</sup>'s ultra portability and diagnostic features.

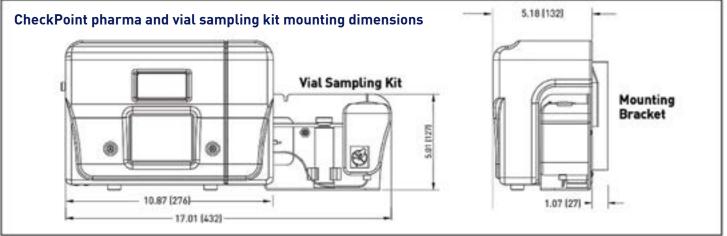
## **CheckPoint highlights**

- Enables on-line and off-line testing in one instrument
- Display screen and documentation available in English, Chinese, or Japanese
- Self-contained pump for easy system suitability and calibration testing
- Ethernet Modbus transmission to facilitate data system
- IQ/OQ/PQ validation protocols provided
- User-friendly TOC graph that indicates trends
- Stores 28,800 records with TOC display data accessible using USB memory stick

# **CheckPoint installation diagrams**







## options and accessories

I/O Board — The optional I/O board has three programmable analog outputs (select from TOC, raw conductivity, temperature- compensated conductivity or resistivity, error, warning, or standby options), one binary input (remote start/stop), and two alarms with 24 V supply.

**Vial Sampling Kit** — The CheckPoint Vial Sampling Kit, which attaches easily to the Sensor, allows users to measure stan- dards and grab samples.

**Low-Pressure Sampling Kit** — This includes Teflon and stainless steel sampling tubes and a waste bag for collecting zero- pressure samples in the laboratory or fab.

**Sample Inlet Filter** — The 60-µm sample inlet filter is recom- mended for on-line monitoring.

## ordering information

Pharmaceutical Industry	Part Number
Checkpoint TOC sensor — basic model	PRD 97150
Checkpoint with I/O board	PRD 97160
Electronics/Semiconductor Industry	
Checkpoint <sup>e</sup> TOC sensor — basic model	PRD 97000
Checkpoint <sup>e</sup> with I/O board	PRD 97100
Options	
Vial Sampling Kit	APK 97900
Checkpoint In-line Filter Kit (60 µm)	APK 97300
Printer	HMI 97050
40-mL Certified Sample Vials (Case of 72)	HMI 90606
Consumables	
One-year kit (2 UV lamps and 2 pump heads)	APK 97010
One UV lamp (6-month continuous use)	ARK 35001
One pump head (6-month continuous use)	APK 97000

# system specifications<sup>1</sup>

total organic carbon		
Linear Range (CheckPoint Pharma)	0.21-1,000 ppb C	
Linear Range (CheckPoint <sup>e</sup> )	0.05-1,000 ppb C	
Accuracy	± 5% at 500 ppb C of sucrose2,3	
Precision (CheckPoint Pharma)	The greater of <1% RSD or 0.21 ppb for on-line measurements;	
•	≤3.0% RSD at 500 ppb for grab samples	
Precision (CheckPoint <sup>e</sup> )	The greater of <1% RSD or 0.05 ppb for on-line measurements;	
	<3.0% RSD at 500 ppb for grab samples	
Analysis Modes	On-line (average or timed); grab (with optional Vial Sampling Kit)	
Analysis Time	Selectable: 15 seconds to 8 hours on-line mode; 10 minutes grab mode	
Ozone Compatibility (CheckPoint Pharma)	50 ppb 03; 200 ppb 03 for 2 hours daily	
Ozone Compatibility (CheckFollit Filarilla)	30 ppn 03; 200 ppn 03 for 2 flours daily	
conductivity/resistivity		
Conductivity/Resistivity Range for CheckPoint <sup>e</sup>		
Non-Temperature Corrected	0.023 μS/cm (43.5 Mohm-cm) to 150 μS/cm (0.00667 Mohm-cm)	
Temperature Corrected to 25 °C	0.055 μS/cm (18.24 Mohm-cm) to 113 μS/cm (0.00885 Mohm-cm)	
Conductivity/Resistivity Precision	± 0.5% RSD (20-40 °C or 68-104 °F)	
Conductivity/Resistivity Accuracy	$\pm 2.0\%^{3}$	
Conductivity/Resistivity Calibration Stability	Typically 6 months	
Conductivity/Resistivity Range for TOC <sup>4</sup>	Max 1.4 $\mu$ S/cm or Min 0.7 M $_{\Lambda}$ -cm from $CO_2^4$	
sensor specifications		
On-Line Sample Pressure	103-690 kPa (15-100 psig) (1.0-6.9 bar)	
Low Pressure Samples	-6.9–55 kPa (-1.0 to 8 psig) (-0.069-0.55 bar) with optional Low Pressure Sampling Ki	
Required Sample Line Flow Rate	60 mL/min (high pressure) or 1 mL/min (low pressure)	
Power Requirements	100-240 ±10% VAC, 60 W, 50/60 Hz, or battery	
Temperature (CheckPoint Pharma)	Sample: 10–90 °C (50–194 °F); Ambient: 10–55 °C (50–131 °F)3	
Temperature (CheckPoint <sup>e</sup> )	Sample: 10-60 °C (50-140 °F); Ambient: 10-40 °C (50-104 °F)	
Humidity	90% non-condensing	
Altitude	3000 meters	
Outputs	Ethernet (Modbus TCP/IP), USB, plus three 4-20 mA, two alarms,	
	and binary input with optional I/O board	
Installation/Overvoltage Category		
Dimensions	H: 25.40 cm (10.0 in); W: 30.48 cm (12.0 in); D: 15.24 cm (6.0 in)	
Dimensions with Vial Sampling Kit	H: 25.40 cm (10.0 in); W: 34.87 cm (13.7 in); D: 15.24 cm (6.0 in)	
Weight — CheckPoint	2.9 kg (6.4 lb)	
Weight — Vial Sampling Kit	0.6 kg (1.3 lb)	
Industrial Ratings & Safety Certifications	CE, ETL listed. Conforms to UL Std. 61010-1. Certified to CSA C22.2 No. 61010-1	

- 1. Stated analytical performance is achievable under controlled laboratory conditions that minimize operator and standards errors.
- $Total\ measurement\ accuracy\ includes\ separate\ contributions\ from\ both\ the\ standards\ accuracy\ and\ the\ Instrument\ Accuracy.$
- Conductivity and accuracy specifications are met as shown above for ambient temperatures from 10–40 °C (50–104 °F). When calibrated at 40 °C, the following specifications are met at 40-55 °C (104-131 °F): conductivity accuracy is ± 2.4%, and TOC accuracy is ± 6.7% on 500 ppb C of sucrose.
- 4. Sample water quality with a conductivity >1.4  $\mu$ S/cm may result in reduced TOC accuracy.



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